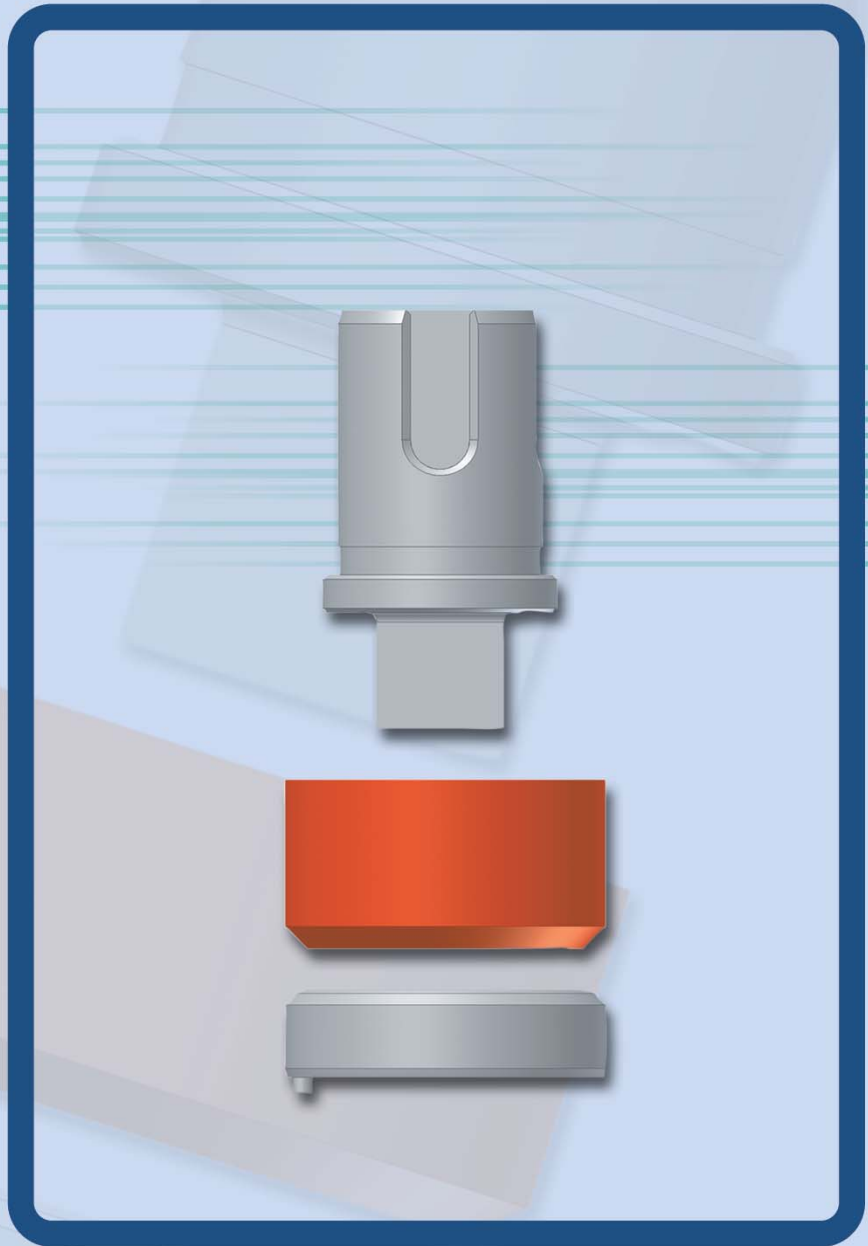


PUNZONI » WIEDEMANN STYLE TOOLING

» WIEDEMANN «



# Indice catalogo WIEDEMANN

index WIEDEMANN tooling



## Utensili Varitool

fino a Ø 12,70 mm

Varitool maximum Ø 12,70 mm

3



## Stazione B e C

tondi e sagome

B and C station rounds and shapes

4



## Stazione D e Index

tondi e sagome

D and Index station, rounds and shapes

5



## Stazione E e F

tondi e sagome

E and F station, rounds and shapes

6

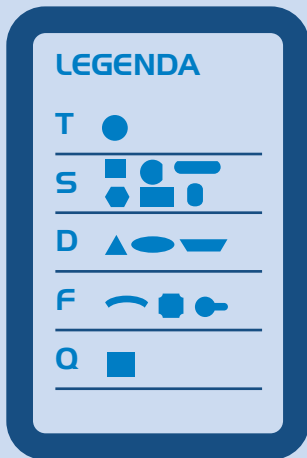


## Stazione G e H

tondi e sagome

G and H station, rounds and shapes

7



#### **UTENSILI STANDARD PER PUNZONATRICI WIEDEMANN**

- » utensili per macchine: centrum 2500 - centrum 1000 Q - centrum 2000 Q - centrum 3000 Q - magnum 2125 - magnum 5000 - motorum 2000 - vectrum 3000
- » punzone HSS
- » punzone HSS rivestiti
- » punzone HSS con premilamiera in acciaio
- » punzone ad inserti HSS riportati
- » matrici blocca-sfrido
- » utensili Varitool

Per ordinare gli utensili comunicare il modello di macchina, stazione, sagoma, dimensioni, spessore e tipo di materiale.

È possibile effettuare lavorazioni speciali con appositi utensili speciali, il nostro ufficio tecnico è sempre a vostra disposizione per qualsiasi chiarimento.

#### **STANDARD TOOLS FOR WIEDEMANN PUNCH PRESSES**

- » tools for machine mod: centrum 2500 - centrum 1000 Q - centrum 2000 Q - centrum 3000 Q - magnum 2125 - magnum 5000 - motorum 2000 - vectrum 3000
- » HSS punches, coated punches, lock slug die, tools with stripper

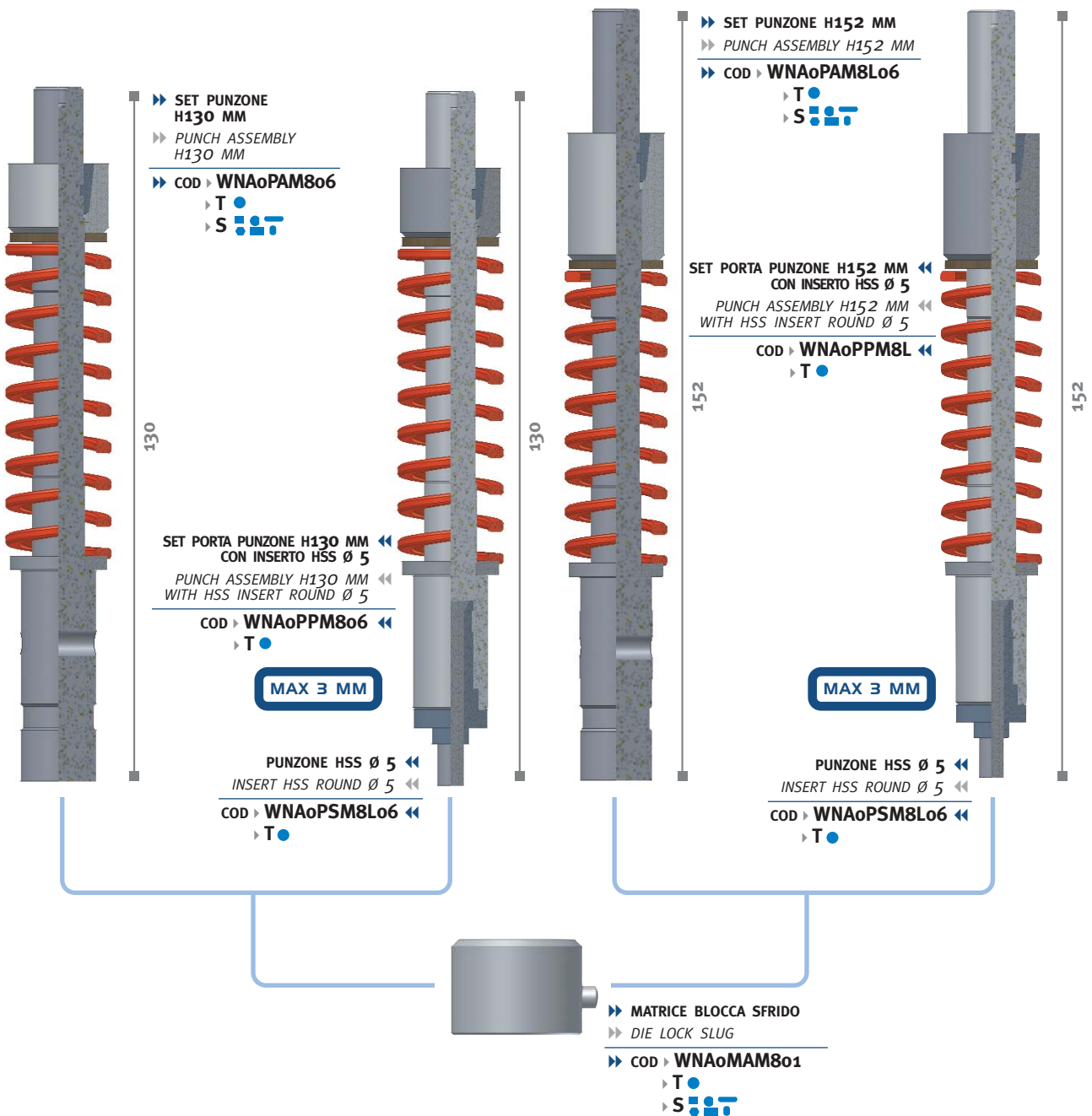
When ordering tools always specify: size, type and thickness of material, model machine. For special tools contact us.

# Utensili Varitool

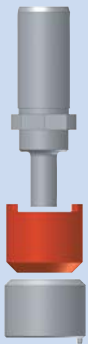
tondi e sagome fino a  $\varnothing$  12,70 mm

Varitool

round and shape maximum  $\varnothing$  12,70 mm






# Stazione B e C



tondi e sagome

B and C station  
rounds and shapes

STAZIONE	 L	 Ø L	 L
B	-16	-25	-22
C	16-22	25-38	22-31






MAXIMUM SIZE

## B STATION



- ▶▶ PORTA PUNZONI Ø 8,4 MM
- ▶▶ PUNCH CHUCK Ø 8,4 MM
- ▶▶ COD ▶ WNB84PPToT



- ▶▶ PUNZONE HSS
- ▶▶ PUNCH HSS
- ▶▶ COD ▶ WNB1PUTo06
- ▶ T 
- ▶ S 
- ▶ Q 0-135° 
- ▶ D 
- ▶ F 







- ▶▶ PUNZONE HSS Ø 8.4
- ▶▶ INSERT HSS ROUND Ø 8.4
- ▶▶ COD ▶ WNB84PUSTo06
- ▶ T 

SP. 3 MM








- ▶▶ PREMILAMIERA
- ▶▶ STRIPPER
- ▶▶ COD ▶ WNB1PLTo



- ▶▶ MATRICE BLOCCA SFRIDO
- ▶▶ DIE LOCK SLUG
- ▶▶ COD ▶ WNB1MATo01
- ▶ T 
- ▶ S 
- ▶ Q 0-135° 
- ▶ D SP1/SP2 

## C STATION

PUNZONE HSS ◀◀  
PUNCH HSS ◀◀

- ▶▶ COD ▶ WNC1PUTo06
- ▶ T 
- ▶ S 
- ▶ Q 0-135° 
- ▶ D 
- ▶ F 







PREMILAMIERA ◀◀  
STRIPPER ◀◀

- ▶▶ COD ▶ WNC1PLTo



MATRICE BLOCCA SFRIDO ◀◀  
DIE LOCK SLUG ◀◀

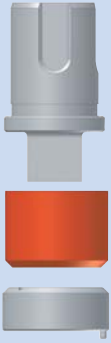
- ▶▶ COD ▶ WNC1MATo01
- ▶ T 
- ▶ S 
- ▶ Q 0-135° 
- ▶ D SP1/SP2 






# Stazione D e Index





tondi e sagome

D and Index station  
rounds and shapes



STAZIONE			
D	22-32	38-51	31-44
INDEX	-32	-51	-44
MAXIMUM SIZE			




**INDEX**

- ▶▶ PUNZONE HSS INDEX
- ▶▶ PUNCH HSS INDEX
- ▶▶ COD ▶ WNTIPUT006
- ▶▶ T 
- ▶▶ S 
- ▶▶ D 
- ▶▶ F 



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- ▶▶ PREMILAMIERA
- ▶▶ STRIPPER
- ▶▶ COD ▶ WNTIPLTo






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- ▶▶ MATRICE BLOCCA SFRIDO
- ▶▶ DIE LOCK SLUG
- ▶▶ COD ▶ WNTIMAT001
- ▶▶ T 
- ▶▶ S 
- ▶▶ D SP1/2 






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- ▶▶ MATRICE BLOCCA SFRIDO RINFORZATA
- ▶▶ DIE LOCK SLUG HEAVY DUTY
- ▶▶ COD ▶ WNTIMATRo1
- ▶▶ S 
- ▶▶ D SP1/2 

**D STATION**

- ▶▶ PUNZONE HSS
- ▶▶ PUNCH HSS
- ▶▶ COD ▶ WND1PUT006
- ▶▶ T 
- ▶▶ S 
- ▶▶ Q 0.135° 
- ▶▶ D 
- ▶▶ F 





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- ▶▶ PUNZONE ASSIEMATO CON PREMILAMIERA IN ACCIAIO
- ▶▶ PUNCH ASSEMBLY WITH STRIPPER PLATE
- ▶▶ COD ▶ WND1PAT006
- ▶▶ T 
- ▶▶ S 
- ▶▶ Q 0.135° 
- ▶▶ D 
- ▶▶ F 

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- ▶▶ PREMILAMIERA
- ▶▶ STRIPPER
- ▶▶ COD ▶ WND1PLTo

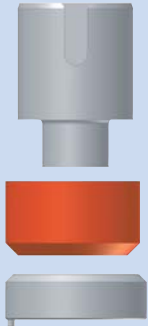
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- ▶▶ MATRICE BLOCCA SFRIDO
- ▶▶ DIE LOCK SLUG
- ▶▶ COD ▶ WND1MAT001
- ▶▶ T 
- ▶▶ S 
- ▶▶ Q 0-135° 
- ▶▶ D SP1/2 

# Stazione E e F

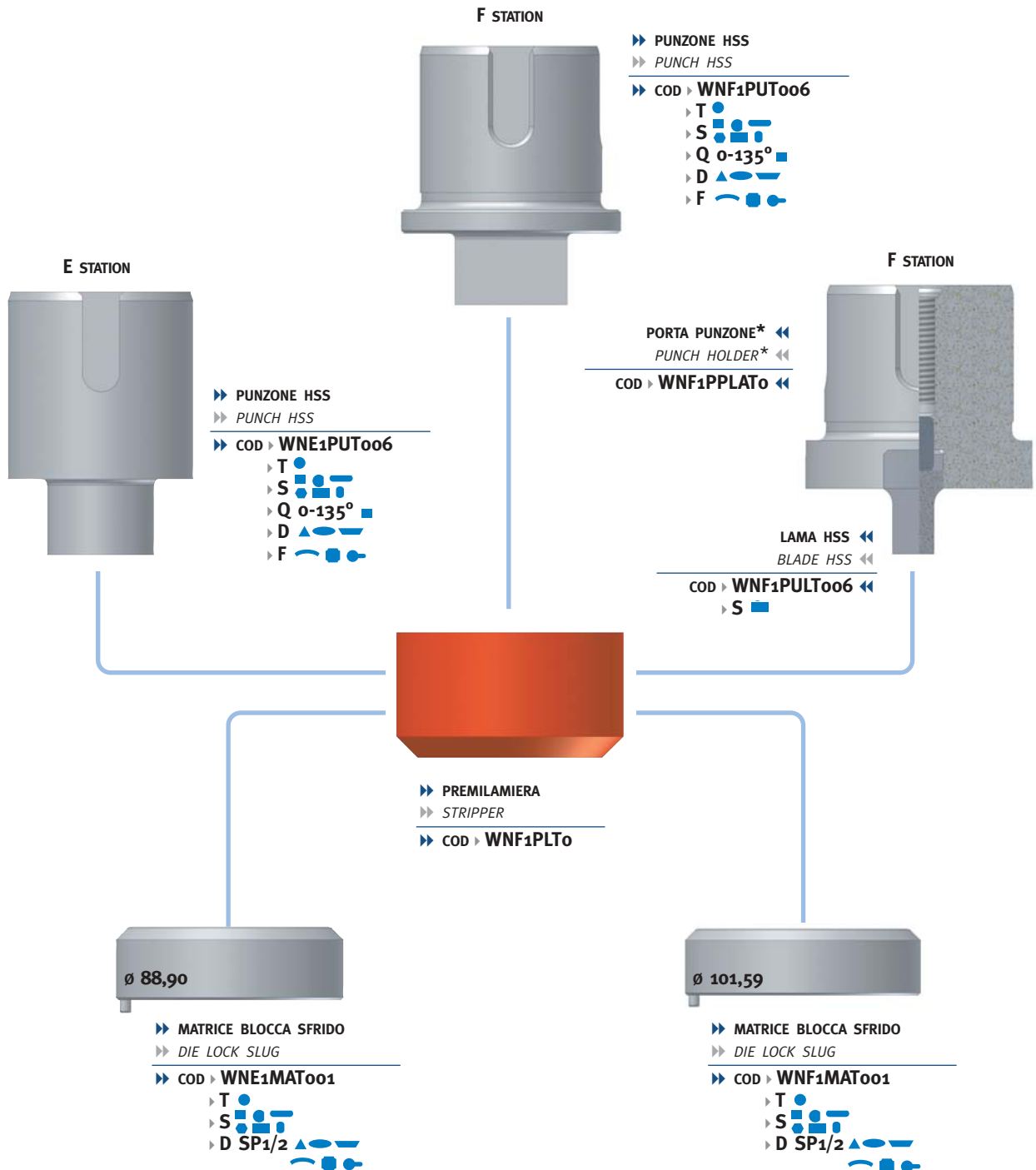
tondi e sagome

E and F station  
rounds and shapes



STAZIONE	 L	 Ø  L	 L
E	32-41	51-64	44-57
F	41-48	64-76	57-67

MAXIMUM SIZE

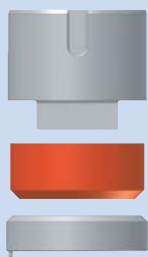





\*DISPONIBILE IN VERSIONE CON PREMILAMIERA IN ACCIAIO  
\*AVAILABLE WITH STRIPPER PLATE

# Stazione G e H

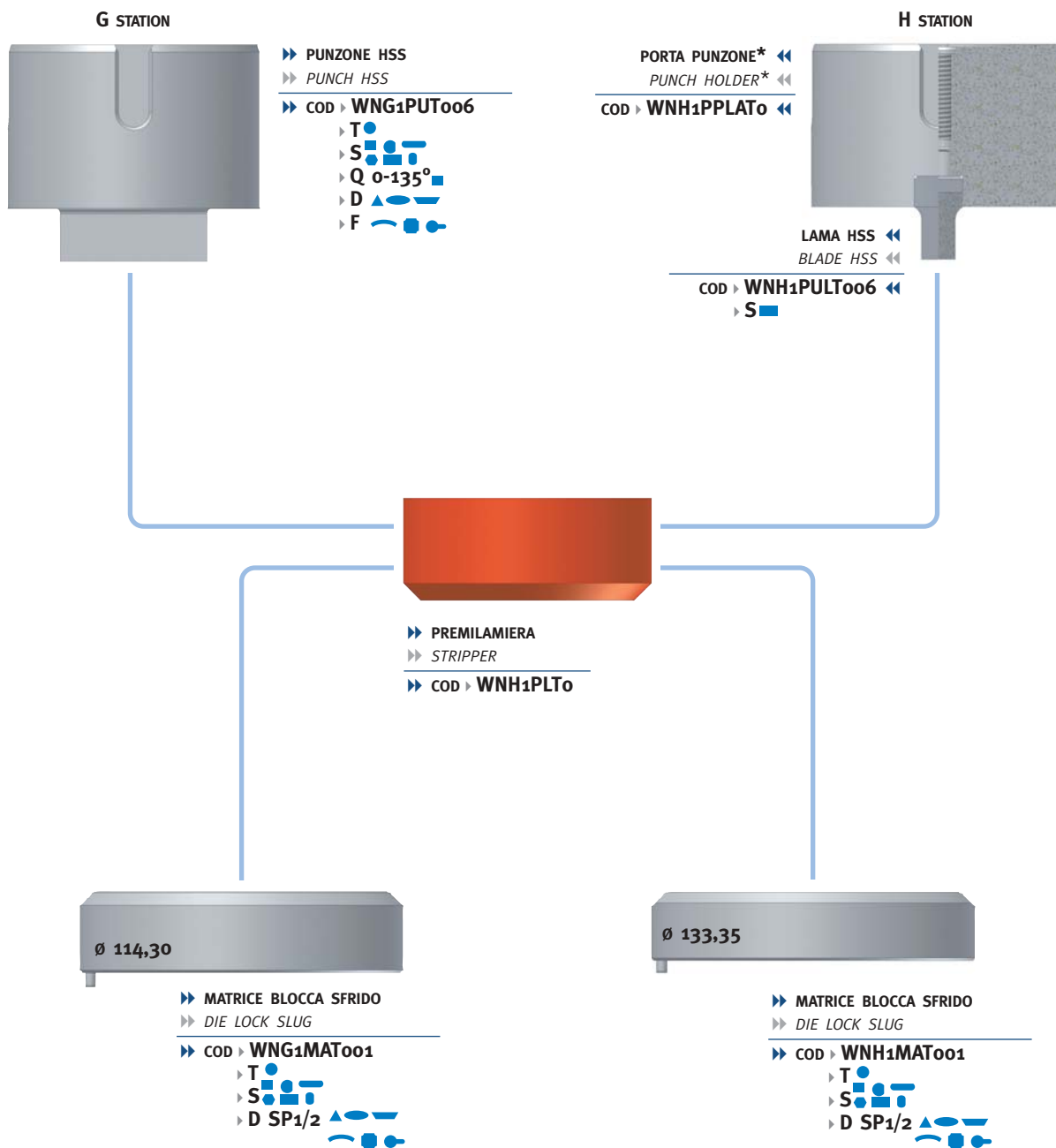
tondi e sagome

G and H station  
rounds and shapes



STAZIONE	 L	 $\varnothing$ L	 L
G	48-57	76-89	67-79
H	57-70	89-105	79-98

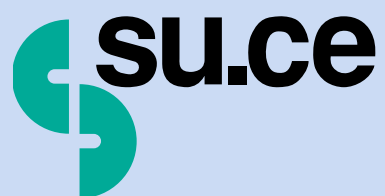
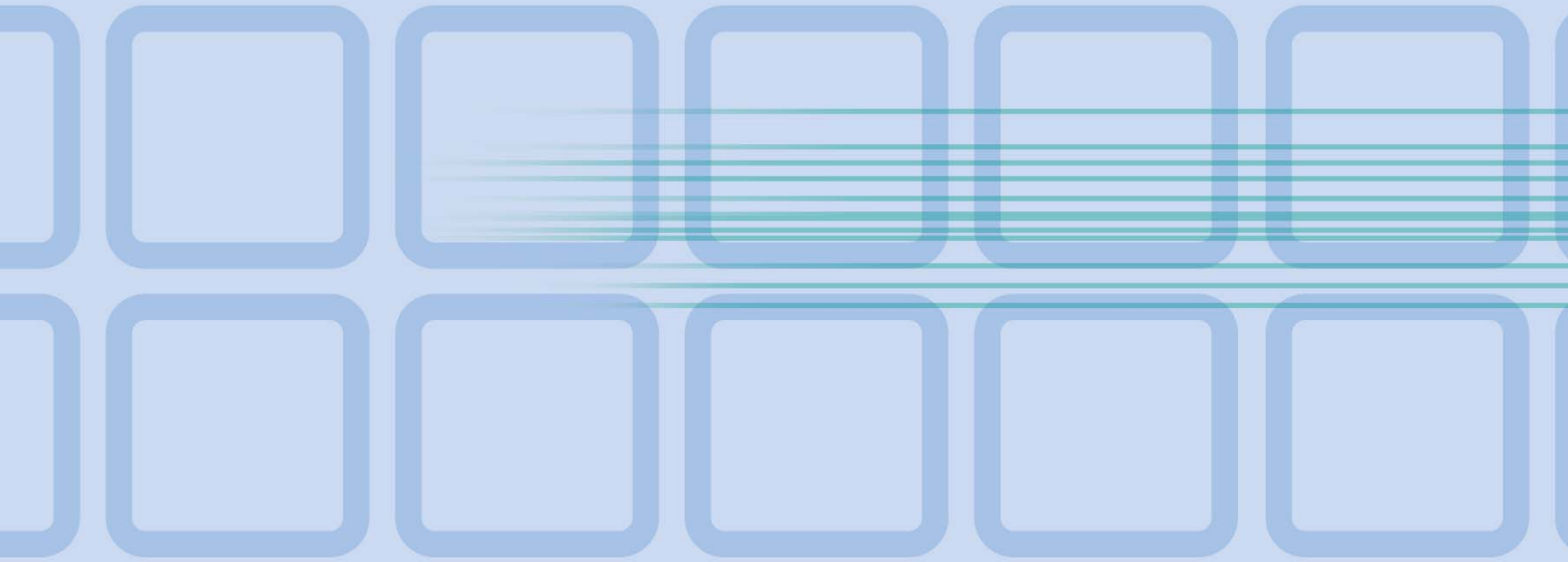
MAXIMUM SIZE



\*DISPONIBILE IN VERSIONE CON PREMILAMIERA IN ACCIAIO  
\*AVAILABLE WITH STRIPPER PLATE







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